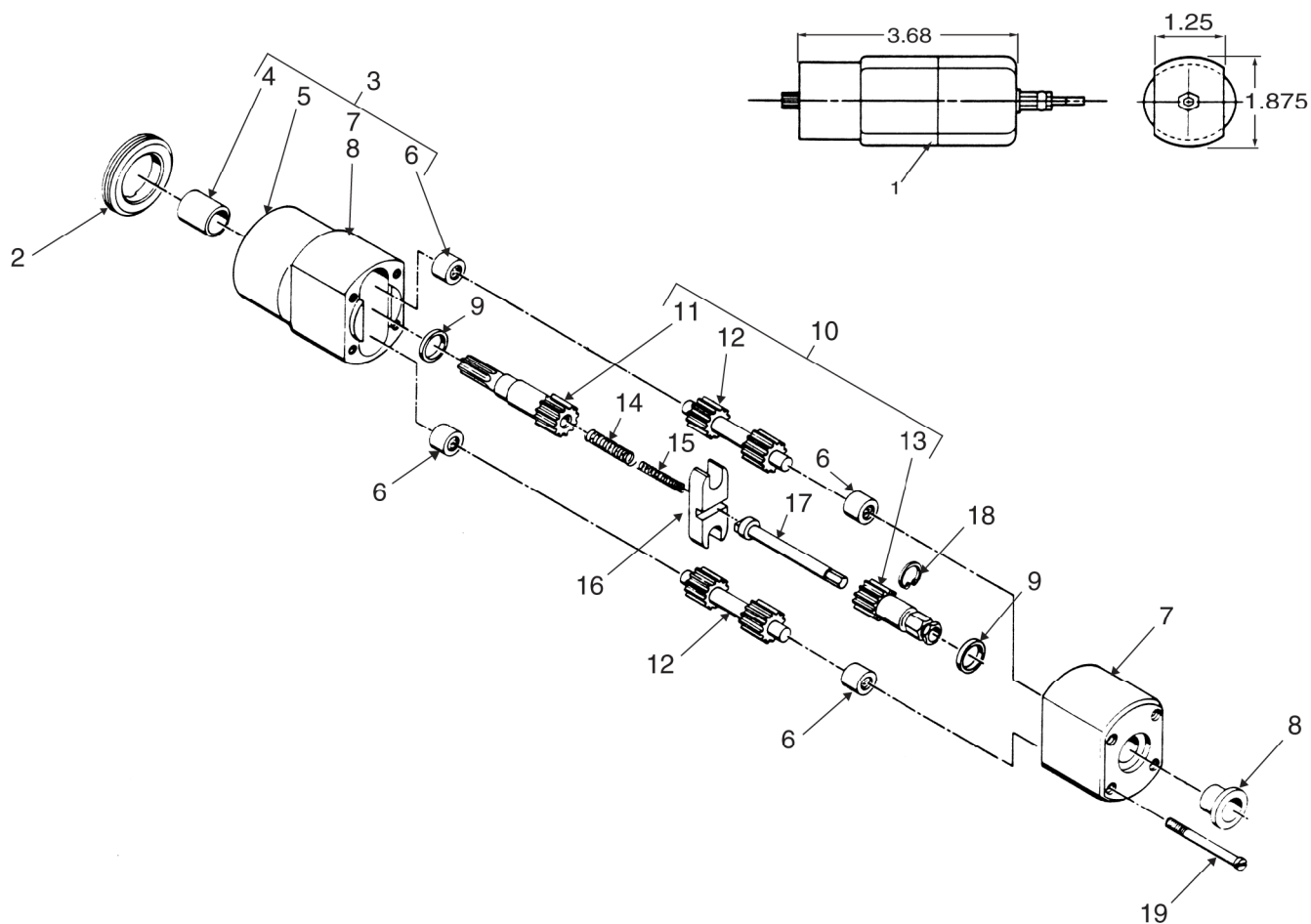


HLG101

Gear Housing Assembly



ITEM	PART NUMBER	DESCRIPTION	QTY
1	HLG101	Gear housing assy.	1
2	HLB112	. Nut, jam	1
2a	8-32 x 3/16 long	. Set screw (use on parts prior to 1-01-2002)	2
3	HLB184	. Housing assy.	1
4	Boston B68-5	. . Bearing, bronze oil impregnated (press fit)	1
5	HLB184-5	. . Housing, rear	1
6	B45	. . Bearing (Torrington)	4
7	HLB184-3	. . Housing, front	1
8	HLB185	. . Bearing (press fit)	1
9	HLB181	. Washer, thrust	2
10	HLB63	. Spur gear assy.	1
11	HLB464	. . Gear, rear spur	1
12	HLB465	. . Gear, center spur	2
13	HLB466	. . Gear, socket drive	1
14	HLB182	. Spring	1
15	HLB183	. Spring	1
16	HLB178	. Guide plate	1
17	HLB180	. Extension	1
18	HLB186	. Retaining ring	1
19	AN500-6-24	. Screw	4

HLG101
GEAR HOUSING ASSEMBLY